

Tejas SteelWorks Squarebody Fan Shroud ('81-'91)

Thanks for choosing this Tejas SteelWorks fan shroud for your Pride & Joy! It has been hand crafted from 5053 aluminum that is made in a mill finish with a light brushed appearance. It is remarkably resistant to corrosion and should look great for years to come.

Please remember:

USE NO ABRASIVE CLEANERS! Touch-free washing is best. A good surface cleaner is all you should need. Here are some installation tips to help you out.

DO NOT REMOVE PROTECTIVE FILM, YET!

The fan shroud is designed to install using a '81-'91 C/K one piece radiator top mounting plate, commonly found on 454 applications, with the original hardware that was securing your original fan shroud. If you do not have these fasteners, you can get them from LMC Truck.

Begin by attaching your top plate to the shroud. You may need one additional screw in the center of the top plate. The shroud should fit inside the top plate so that the edge is concealed. You may find it helpful to place the clip-nuts behind the shroud, rather than clipped on the edge.

1. Test fit your shroud without the fans, before removing the film.

Two alignment tabs will need to be filed or sanded away to allow each fan to fit the hole in the shroud. The shroud is designed to secure a heavy duty radiator core, using OE 454 cushions. It should provide enough downward tension to prevent the radiator from shifting. Thinner tanks can be used with improvised spacers to prevent the cushions from moving. It is the installer's responsibility to make sure the assembly is secure.

2. Once you are happy with the fit, remove the shroud from the truck, and remove the protective film. It will peel off, working slowly. Use a pink eraser or fingernail to clean the edges. The only exposed edges are down both sides.

3. Mount your fans: The standard design is made to accept OE GM fans from a '93-'97 F-body V8 (LT1 or LT4). You may reuse the fasteners from the OE shroud, or stainless machine screws and nylon lock-nuts. Ensure that the screws are no longer than necessary, and that they don't threaten the radiator core. You may opt to install them from the inside, and allow the excess length to come out the back.

We make every effort to provide you with a perfect product. Being hand-made, minor imperfections may be found. Please judge these fairly, with consideration of whether they are visible or affecting function. Don't hesitate to call or email. We want to hear your feedback!

Thank you!

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Tejas SteelWorks, Inc.

Davilla, Texas

512-470-0153

tejas-steelworks@outlook.com