

Tejas SteelWorks Squarebody Fan Shroud ('73-'80)

Thanks for choosing this Tejas SteelWorks fan shroud for your Pride & Joy! It has been hand crafted from 5053 aluminum that is made in a mill finish with a light brushed appearance. It is remarkably resistant to corrosion and should look great for years to come.

Please remember:

USE NO ABRASIVE CLEANERS! Touch-free washing is best. A good surface cleaner is all you should need. Here are some installation tips to help you out.

DO NOT REMOVE PROTECTIVE FILM, YET!

The fan shroud is designed to install using a '73-'80 C/K radiator top mounting plate, commonly found on 454 applications, with the included hardware, and two S clips that were securing the bottom of your original fan shroud. If you do not have these S clips, you can get them from LMC Truck, part number 30-1621. Two clips are required. LMC Truck also offers a chrome top plate, part number 38-1858. (at this time, it is only available in chrome)

Begin by attaching your top plate to the shroud. Use the one flanged button-head screw, with a flat nut insert, in the existing holes in each end. The shroud should fit inside the top plate so that the edge is concealed. Two additional holes may be drilled at the inner mounting positions, and the two standard button-head screws installed. Use care in marking and drilling these holes. The position should be located 3/16"-1/4" above the lower edge of the top plate, in the center of the inner tabs. We highly recommend the use of a center punch or nail to mark the location, and drilling a 1/8" pilot hole. The finished size of these holes should be 1/4".

1. Test fit your shroud without the fans, before removing the film.

Two alignment tabs will need to be filed or sanded away to allow each fan to fit the hole in the shroud. The shroud is designed to secure a heavy duty radiator core, using OE 454 cushions. It should provide enough downward tension to prevent the radiator from shifting. Thinner tanks can be used with improvised spacers to prevent the cushions from moving. It is the installer's responsibility to make sure the assembly is secure.

2. Once you are happy with the fit, remove the shroud from the truck, and remove the protective film. It will peel off, working slowly. Use a pink eraser or fingernail to clean the edges. The only exposed edges are down both sides.

3. Mount your fans: The standard design is made to accept OE GM fans from a '93-'97 F-body V8 (LT1 or LT4). You may reuse the fasteners from the OE shroud, or stainless machine screws and nylon lock-nuts. Ensure that the screws are no longer than necessary, and that they don't threaten the radiator core. You may opt to install them from the inside, and allow the excess length to come out the back.

We make every effort to provide you with a perfect product. Being hand-made, minor imperfections may be found. Please judge these fairly, with consideration of whether they are visible or affecting function. Don't hesitate to call or email. We want to hear your feedback!

Thank you!

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