

Tejas SteelWorks C10 Engine Stands

These engine stands are intended to allow the use of factory type Clamshell Motor Mount Isolators in 1967-1972 and 1973-1986 C series, as well as the 1987-1991 R series 2wd Squarebody GM trucks. They have two positions. The upper position is for V8 engines. The lower is for Inline 6 engines.

Be sure to mock up the engine stands with a new set of clamshell motor mounts. We recommend Anchor 2292 rubber mounts. When installed, the correct spacing between the center hole in the rubber mounts will be 17 inches.

We have included hardware to mount the engine stands to the frame, and the clamshell mounts to the stands. The main motor mount bolt will be a 7/16-14 x 5". (Dorman 81101)

ATTENTION: 1967 to 1972 MODEL INSTALLATION NOTES

Many '67-'72 models have a flared frame rail that will need to be trimmed.

Trim the top flange to a width of no more than 1-7/8 inches, and no less than 1-5/8 inches when measured from the outside of the frame rail.

Install all the bolts loosely and confirm the spacing of the clamshell motor mounts as described above.

The lower, rear bolt hole (on the crossmember) is the locating index. Install this bolt first.

Install the lower front bolt next, while aligning the top corner of the engine stand to be parallel with the outside of the frame rail. (these stands go on top of the frame rail)

When clamshell mount spacing is confirmed at 17", mark and drill any missing holes on the top of the frame.

Snug all the bolts until the engine and transmission are installed, then come back and tighten all the frame mounting bolts to 35-40 ft/lbs.

If you have any trouble at all, please call.

Thanks for choosing Tejas SteelWorks !