

Tejas SteelWorks LS Conversion Mounts for 1967-1972 GM Trucks

Thank you for choosing Tejas SteelWorks!

Our '67-'72 LS Mounts for GM Trucks provide the same great features we are known for in the world of Squarebodies. You get to keep the truck oil pan and keep the LS truck low mount A/C compressor. The pan will be even with the bottom of the suspension crossmember, and the A/C compressor will tuck inside the frame rails. Minor trimming may be required. (see note below for "67-'68 models). The job is also made much easier by using the Denso 10S17F type compressor, and the 5.3L and 6.0L compressor adapters from coldhose.com . They will point the hose connections forward and are easier to tuck inside the frame.

These mounts replace the factory motor mount stands on your frame and require the rubber clamshell mounts for a '98-'02 Camaro/Firebird V8. (customer supplied, we recommend **Anchor 3064**). We provide a full set of hardware for both frame, engine block and motor mount.



In '69-'72 models, these mounts should be a direct bolt-in. The bottom, rear mounting hole should be the reference point to locate the mounts in the frame. Use one bolt and nut at each of the corners, two on top of the frame rail, two on the crossmember. Assemble the brackets loosely on the frame until the engine has been installed, with a crossmember supporting the transmission. All fasteners should then be torqued to 35-40 ft/lbs.

We recommend installing the main motor mount bolt from the rear so that it can be serviced with accessories installed.

Notes for '67 and '68 models:

The top flange on these years is substantially wider than later models. This flange needs to be trimmed to allow installation of the new mounts. The width should be between 1-3/4 and 2 inches. See the illustration below where we have taped the line we recommend you trim on. This will match the flange width of '69 and later models.

The lower, front bolt hole needs to be drilled in the suspension crossmember. The fasteners we provide are 10mm, so they are slightly larger than 3/8". A 7/16" drill bit will allow a little play for adjustment.

